

## DAFTAR GAMBAR

	Halaman
Gambar 2.1 <i>Flowchart</i> .....	II-5
Gambar 2.2 <i>Histogram</i> .....	II-6
Gambar 2.3 <i>Check sheet</i> .....	II-8
Gambar 2.4 Diagram Pareto.....	II-10
Gambar 2.5 Diagram Sebab Akibat.....	II-12
Gambar 2.6 <i>Scatterplot</i> .....	II-14
Gambar 2.7 Peta Kendali.....	II-16
Gambar 2.8 Kurva Normal $6\sigma$ .....	II-21
Gambar 2.9 Diagram S.I.P.O.C.....	II-27
Gambar 3.1 Kerangka Metodologi.....	III-7
Gambar 4.1 Struktur Organisasi.....	IV-6
Gambar 4.2 Contoh Sample Produk kain <i>Viscose Knit/ Spandex</i> .....	IV-7
Gambar 4.3 Contoh Sample Produk kain 100% <i>Cotton</i> .....	IV-8
Gambar 4.4 Mesin Printing MS JP5 evo.....	IV-9
Gambar 4.5 Mesin Printing MS JP7.....	IV-9
Gambar 4.6 Mesin Steaming Mini Vapo AC 14 – 00204.....	IV-10
Gambar 4.7 Mesin <i>Washing</i> .....	IV-11
Gambar 4.8 Mesin <i>Drying</i> .....	IV-11
Gambar 4.9 Mesin Inspeksi.....	IV-12
Gambar 4.10 Mesin Stenter <i>DMS Millner</i> .....	IV-13
Gambar 4.11 Mesin Rolling.....	IV-13
Gambar 4.12 Peta Proses Operasi.....	IV-15
Gambar 4.13 Jenis cacat benang timbul.....	IV-17
Gambar 4.14 Jenis cacat <i>Spot</i> (lekukan pada kain).....	IV-18
Gambar 4.15 Jenis cacat lubang.....	IV-18
Gambar 4.16 Jenis cacat goresan desain.....	IV-19
Gambar 4.17 Jenis cacat <i>Slubs</i> (kain tidak rata).....	IV-19
Gambar 4.18 Diagram S.I.P.O.C.....	IV-25

Gambar 4.19	Diagram P- chart <i>software minitab 17</i> .....	IV-35
Gambar 4.20	Diagram perbaikan P- chart <i>software minitab 17</i> .....	IV-41
Gambar 4.21	Hasil Nilai Sigma Dengan <i>Calculator 6sixsigma</i> .....	IV-47
Gambar 4.22	Diagram Pareto Chart kain <i>grey</i> .....	IV-50
Gambar 4.23	Diagram <i>Fishbone</i> produk kain <i>grey</i> .....	IV-52